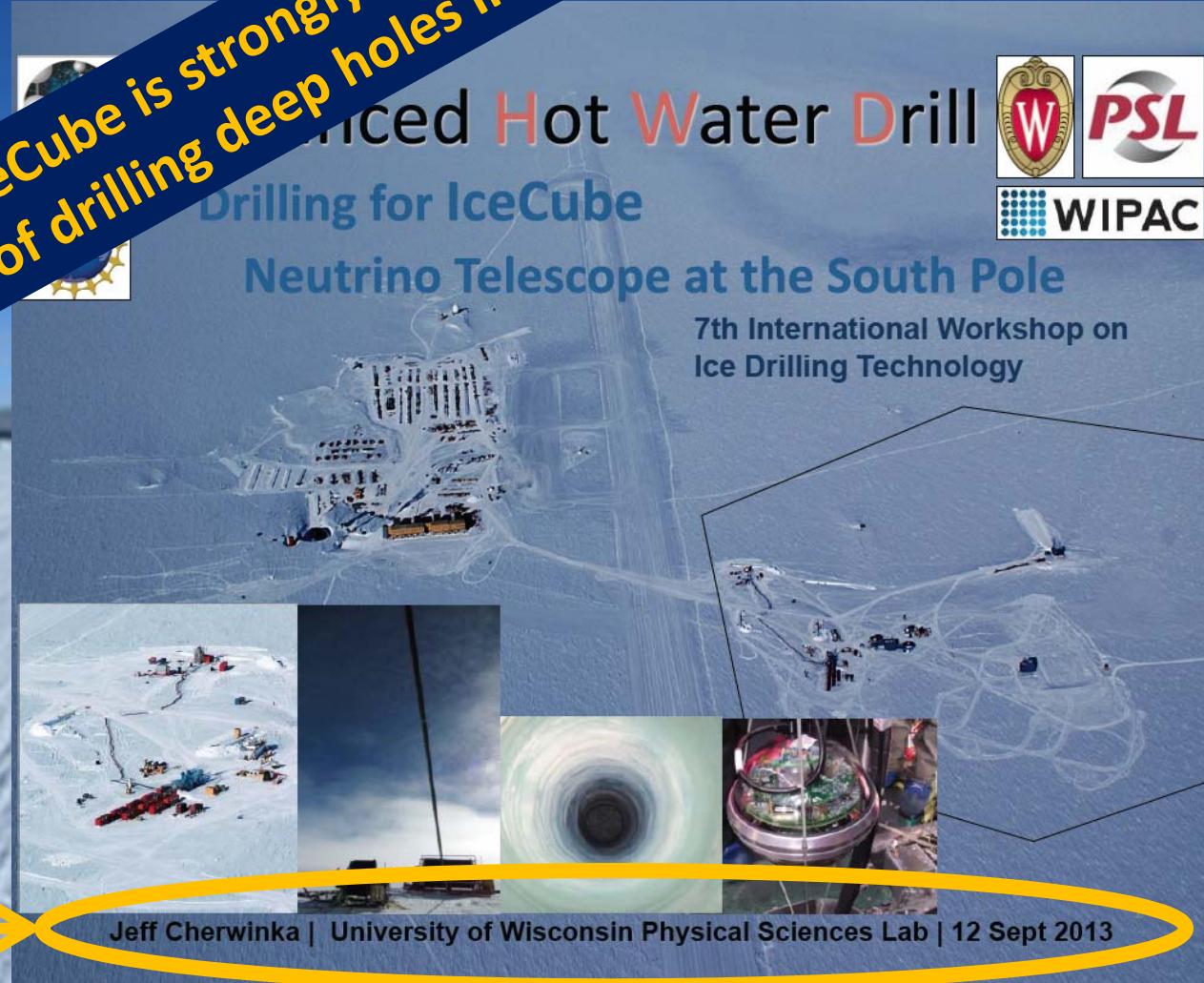


Drilling Deep in South Pole Ice

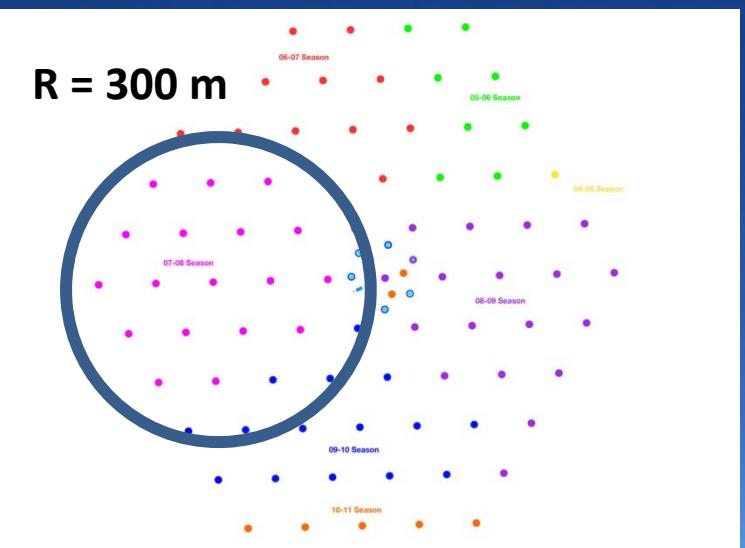
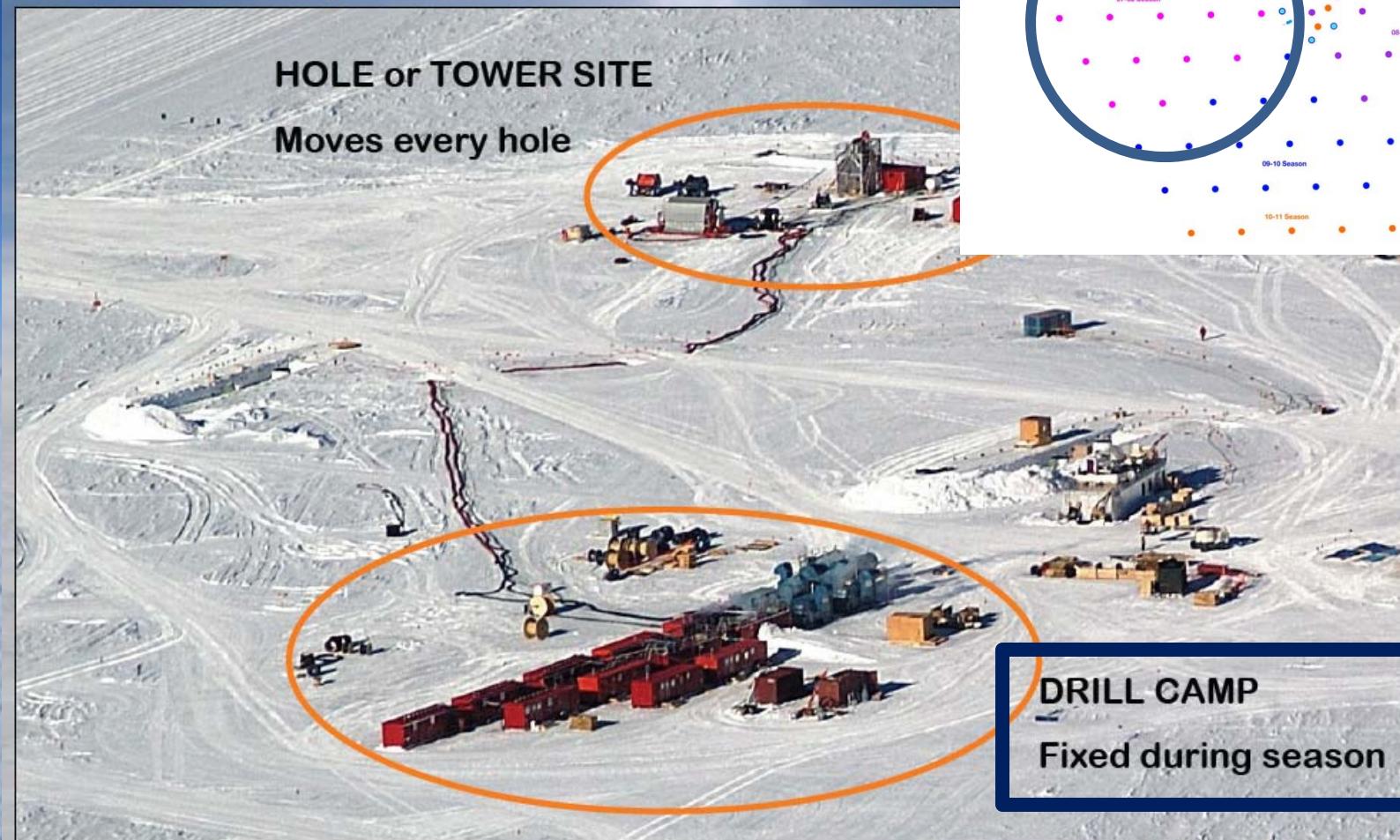
T. Karg, R. Nahnhauer

DESY

The success of IceCube is strongly connected
with the success of drilling deep holes in the ice

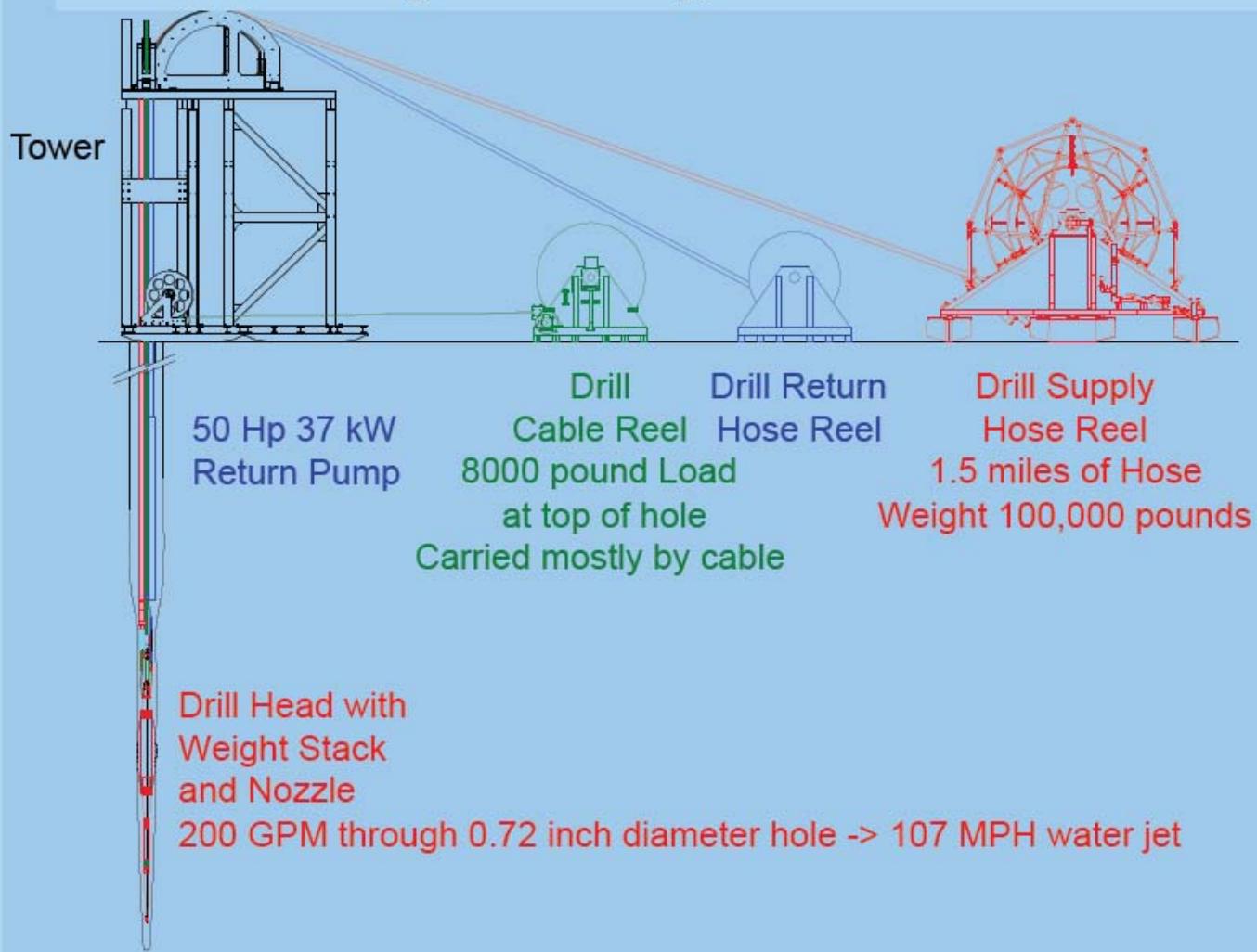


Enhanced Hot Water Drill (EHWD) From the Top



Jeff Cherwinka | UW Physical Sciences Lab | 12 Sept 2013

Deep Drilling Illustration



Jeff Cherwinka | UW Physical Sciences Lab | 12 Sept 2013

25

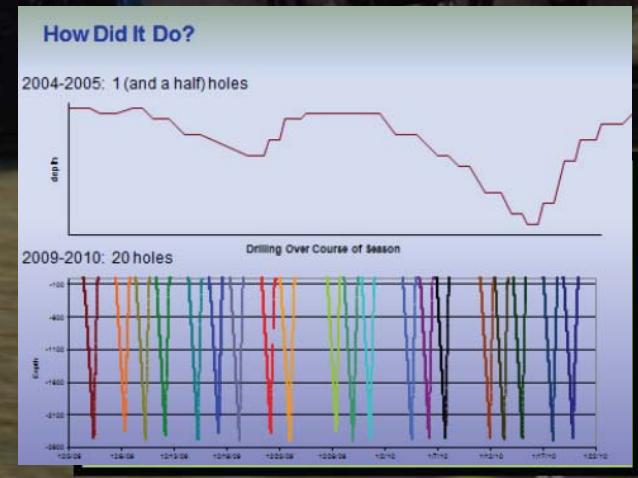
EHWD Stats and Specs

from J. Cherwinka

- IceCube has delivered ~9.5 million lbs to SPole, half of which is fuel
 - 4.7 MW of thermal power output
 - That's 6300 horsepower
 - Equivalent to a locomotive at full power, or...
 - 8 Nascars racing at full speed
 - All this shot out of a $\frac{3}{4}$ " nozzle!
 - Mileage = 1400 gallons of fuel per mile
 - Each hole requires 3 Herc flights
 - We have drilled 86 holes, and have melted enough ice for 794 million cocktails!

SPECS

- 5 MW (4.7 MW thermal, 300 kW elec)
 - 200 GPM, 88°C, 1000 psi
 - 1.4 million lb
 - 2.1 m/min max drill speed
 - φ60cm x 2500m hole
 - 31 hr drill
 - 48 hr turnover
 - 4500 gal fuel
 - 24/7 operation, total crew of 30



Next step: movable drill for distances > 500 m

ARA HOT WATER DRILL

Design, performance, and lessons after 12-13 field season
South Pole

ARA37 = 37 "Stations" planned, 3 completed
6 holes/station
222 holes 2 km distance between stations

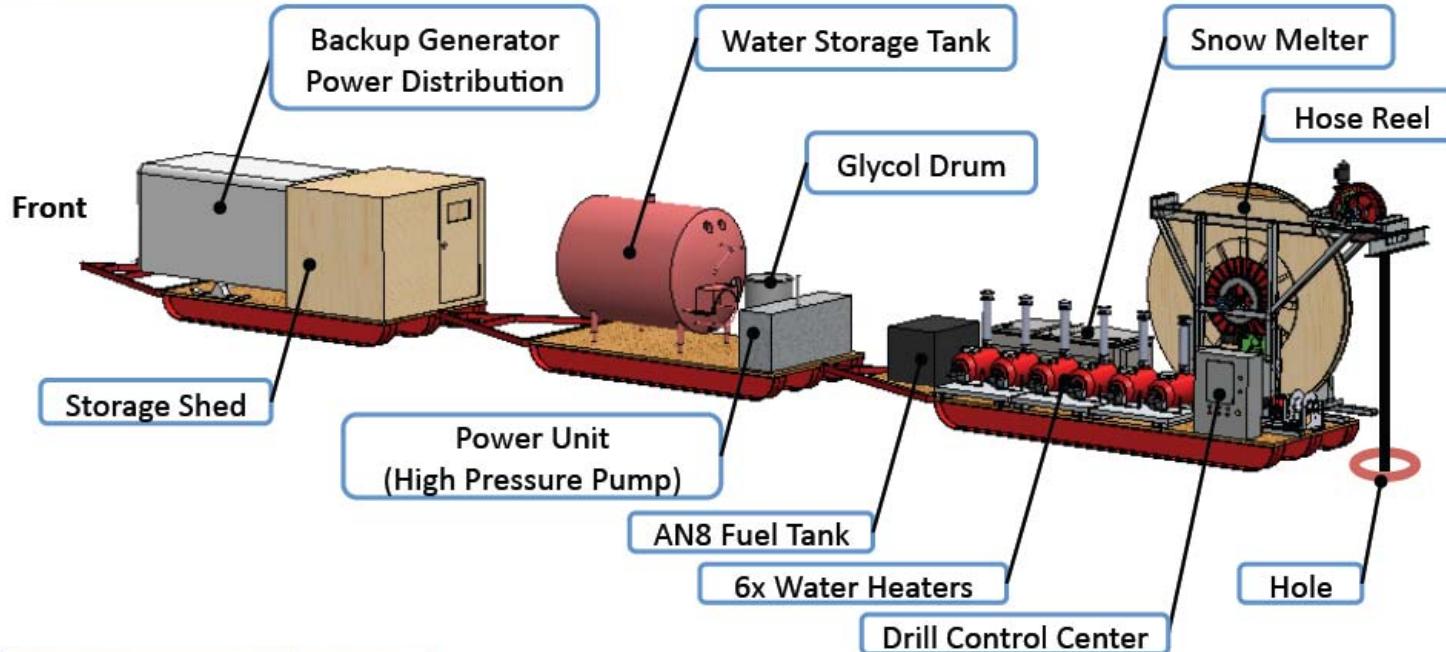


Terry Benson
Physical Sciences Laboratory
University of Wisconsin – Madison

7th International Workshop on Ice Drilling Technology
Madison, Wisconsin
September 9-13, 2013

- Hot water to make dry holes
- Drill/pump-out simultaneously
- 3-sled train configuration, 34klb (15t) dry weight
- 300kW thermal power, requires 30kW electrical
- 12gpm (45 lpm), 85°C, 1000psi (7Mpa)
- ϕ 7in (18cm) x 200m DRY hole in 7hr drilling
- 10-12hr hole turnover
- Crew of 5/shift

ARA Drill Train



2x 50kW Onan Generators

- Redundant
- Supplied by Support Contractor

9/12/2013

Terry Benson | Physical Sciences Lab | UW - Madison

6

06/12/2014

ARENA2014 - Annapolis

7

Operations

- 5-person crew
 - 2-3 to drill
 - 4-5 to move
- Typical day = 12 hr (12-13 season), 10 hr target
 - De-pickle
 - Deep drill
 - Move
 - Firn drill
 - Pickle
- Not @ South Pole Station, but not “remote”
 - Sleep at South Pole Station
 - Eat at ARA site
- Checklists, safety meetings, and drill strategy tools (charts, etc.) commonplace
- Target Ops for future ARA drilling (80 holes/season)
 - 2 shifts + 1 skeleton shift
 - No pickling
 - Parallel firn drilling



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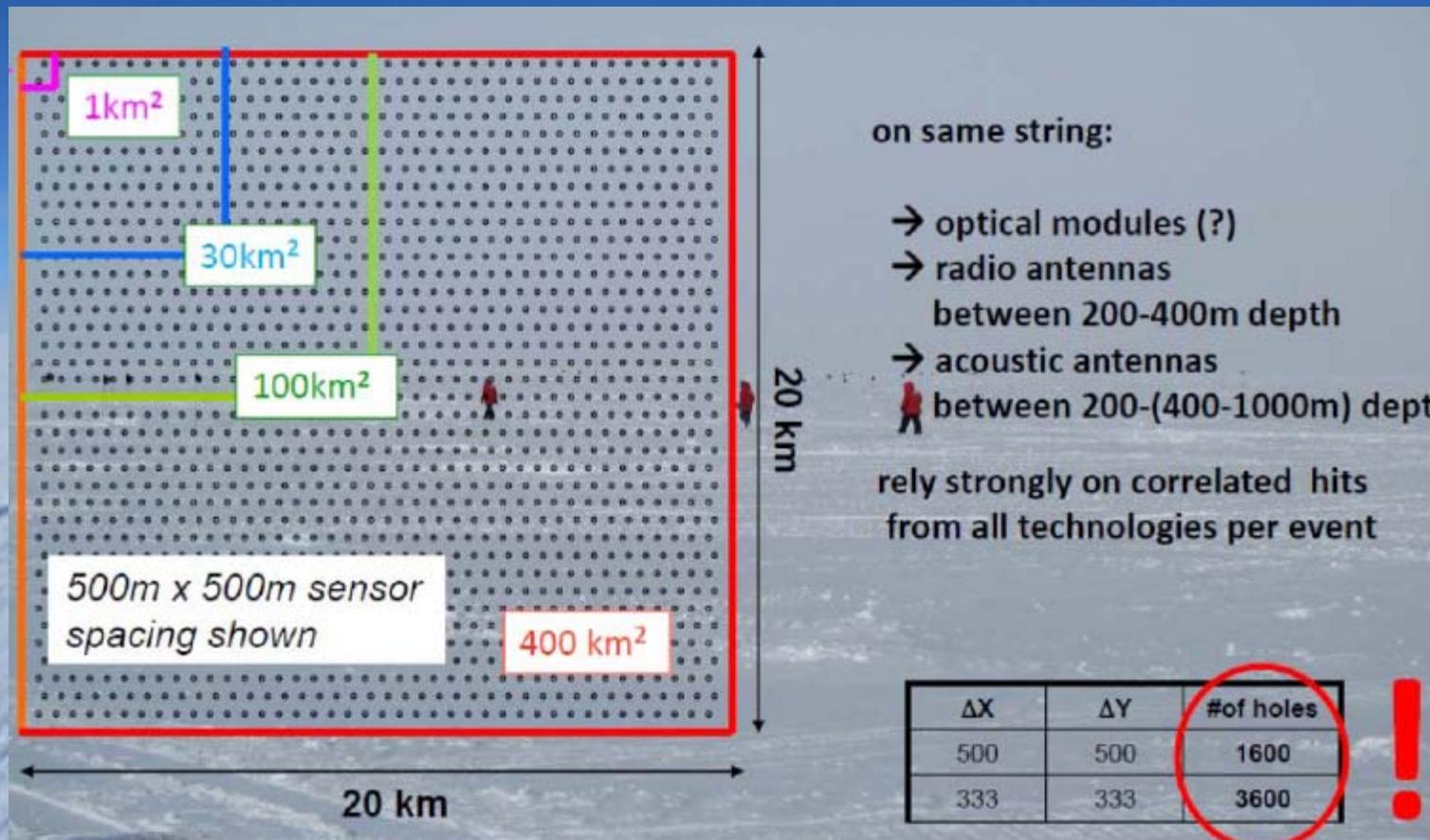
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06/12/2014

ARENA2014 - Annapolis

8

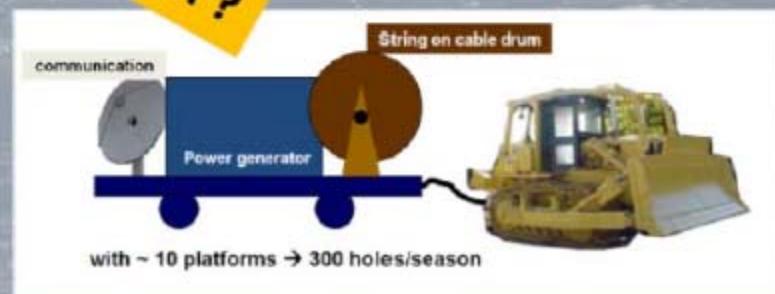
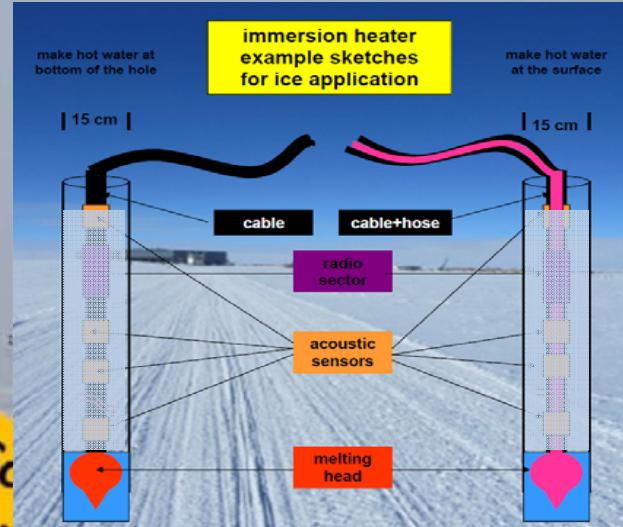
What about very large, deep arrays with dense instrumentation ?



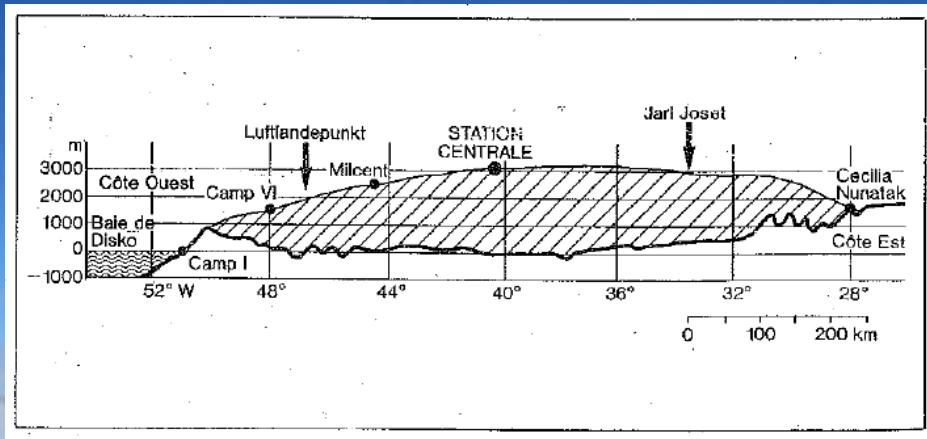
Detector deployment requirements

- instrumented area 100 -10000 km²
- string distance 300 - 1500 m
- string depth 200 - 1200 m
- hole diameter 4 - 8 inch
- x00 – x000 strings
- in about 5 years
(with only a 3-6 month
per year available)

robotic drilling +
deployment scheme
needed



Solution proposed and tested 50 years ago: The Philberth Probe



Deployment of two autonomous thermal probes to a depth of 220 m and 1000 m by Karl Philberth and his team
Time: Summer 1968
Location: Jarl Josef glacier, Greenland
Firn temperature -28.5 °C
Height: 2850 m
Ice thickness: ~2500m

Probe size:
D=11 cm,
L = 280 cm,
wire length = 3000 m

Probe speed:
v = 50 m/day

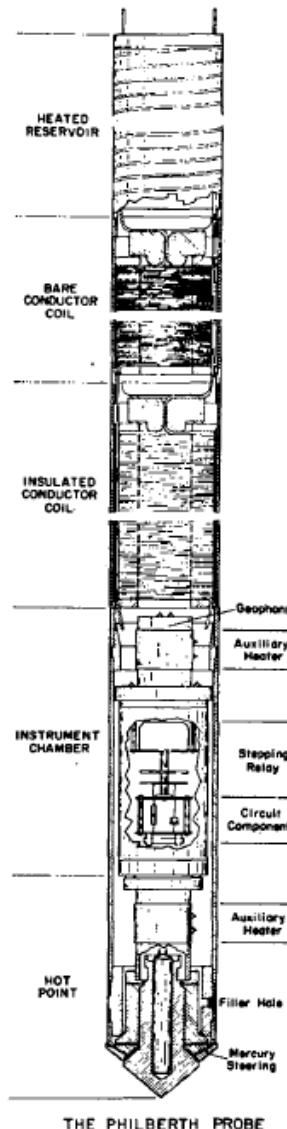
Power used:
P = 4 kW

Inclination:
vertical

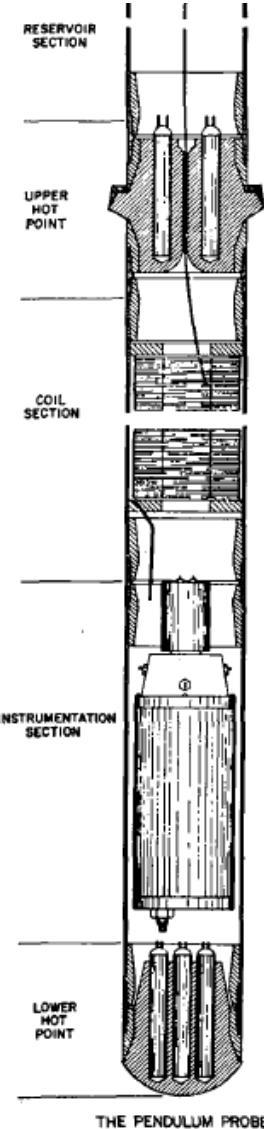
Depth measurement:
by coil inductance

Temperature measurement:
T = -29.0 °C at 220 m
T = -29.3°C at 600 m !!
T= -30.0 °C at 1000m

original Philberth



Aamot



| | who | when | where | what | max depth |
|--------------------------|-------------------------|-------------|-------------------------|--------------------------------|------------------------|
| drill application | Philbert | 1968 | Greenland | thermal probe | 220 m - 1000 m |
| | Aamot | 1971 | Antarctica | thermal probe | ~100 m |
| | Hansen | 1973 | Antarctica | thermal probe | 112 m |
| | Hansen | 1979-1993 | Lab tests | thermal probes | lab tests |
| | Hansen, Kelty | 1993-1994 | Greenland | thermal probe | 7 m -135 m |
| | AWI | 1995 | Antarctica | thermal probe | |
| space application | NASA | 2001 | Lab tests (outdoor?) | thermal probe + water jet | 5m (plan: 300 m ??) |
| | Dachwald (IceMole) | 2010-2012 | Alps | thermal probe (curvd pass) | 5m |
| | Dachwald (Enceladus) | 2012-2015 | Alps, Antarctica | thermal probe (curved pass) | > 20 m ? |
| | Stone (Valkyrie) | 2010-20xx | Lab tests | water jet (laser powered) | |

First Philberth probe has shown best performance for deep drilling until today

A Thermal Probe for Melting Deep Holes in Antarctic Ice

Conceptual Design Report

A. Donat¹, T. Karg¹, H. Lüdecke¹, R. Nahnauer¹, F. Tonisch¹, T. Ullmann²

¹Deutsches Elektronen-Synchrotron

²Ferchau Engineering GmbH

Available at:
https://wiki.icecube.wisc.edu/index.php/IceCube_Extensions

ABSTRACT

After a review of the development of autonomous melting probes in the past, we discuss the requirements for a probe to be used at the South Pole to melt down to a depth of 2500 m within reasonable cost and time.

all references missed in the talk can
be found here

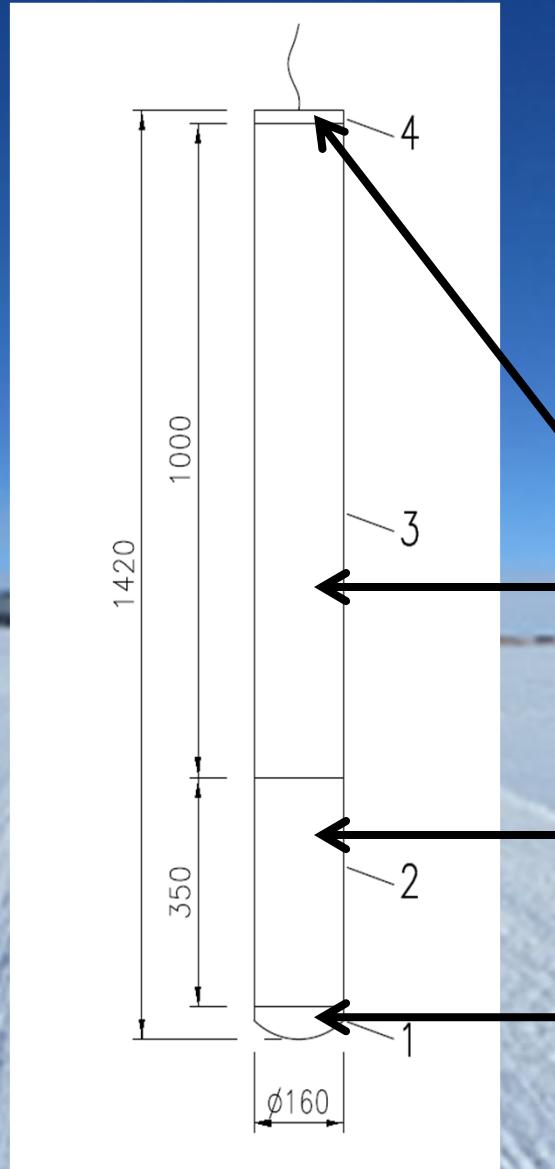
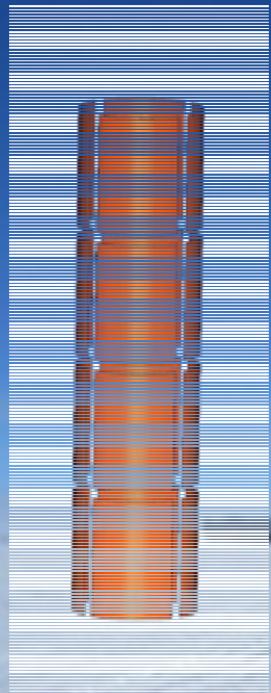
Try to design and build a “Philberth” probe for drilling application with up to date mechanical and electronic components

Second step:

think about possible payload installation

- for prototype testing
- for real detector installation

Mechanical design



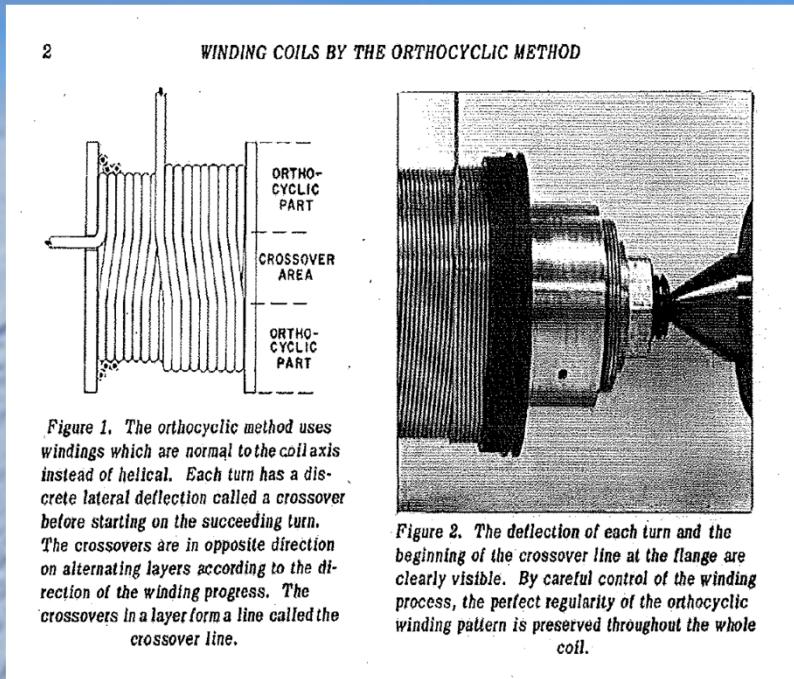
Segments:

- 4) Top cover with wire exit,
heated
- 3) Coil chamber for 3000 m
wire to surface,
heated by segmented heater
mats at wall (controllable)
- 2) Sensor and electronic
container,
pressure resistant
- 1) Head with heaters,
single heater controllable

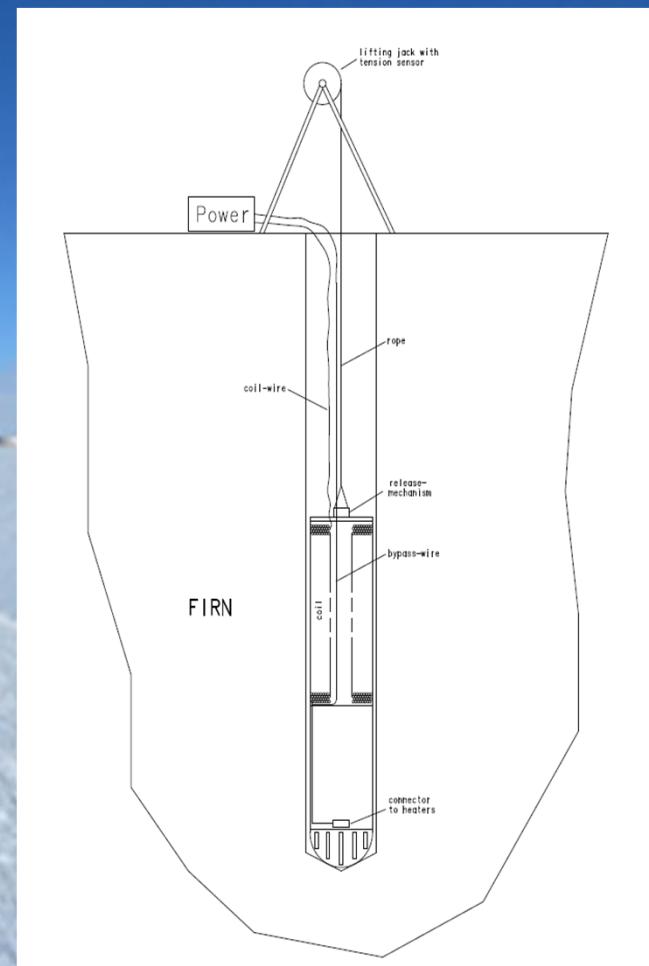
Mechanic details

Coil winding:

- probably most difficult part of construction
- use orthocyclic method (?)



Deployment startup phase:



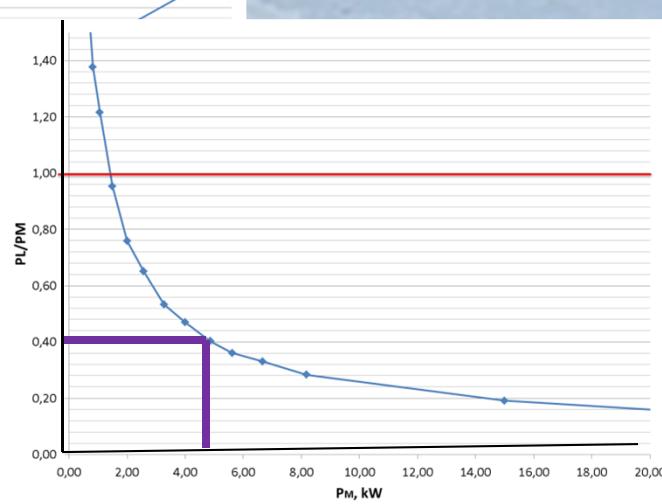
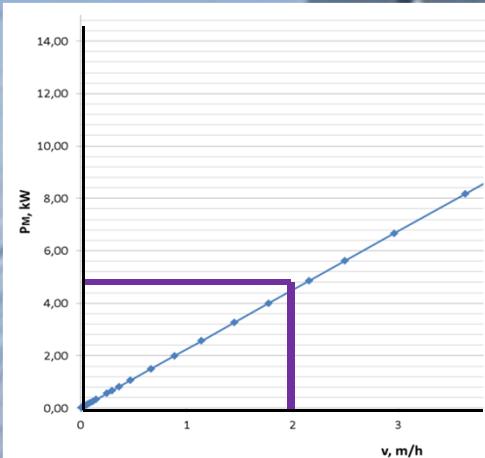
Power requirements for melting:

probe should go down in the ice with certain speed v:

→ need melting power $P_m = \pi r^2 v q_m$, $q_m = \rho(H_m + c_p \Delta T)$

→ need lateral power to avoid re-freezing of walls

$$P_l = T v r^2 f(L/vr^2), \quad P_{\text{tot}} = P_m + P_l$$



with $v = 2$ m/s

$$P_m = \sim 5 \text{ kW}$$

$$P_{\text{tot}} = 7 \text{ kW}$$

with

~15% contingency

$P_{\text{tot}} = 8 \text{ kW} !$

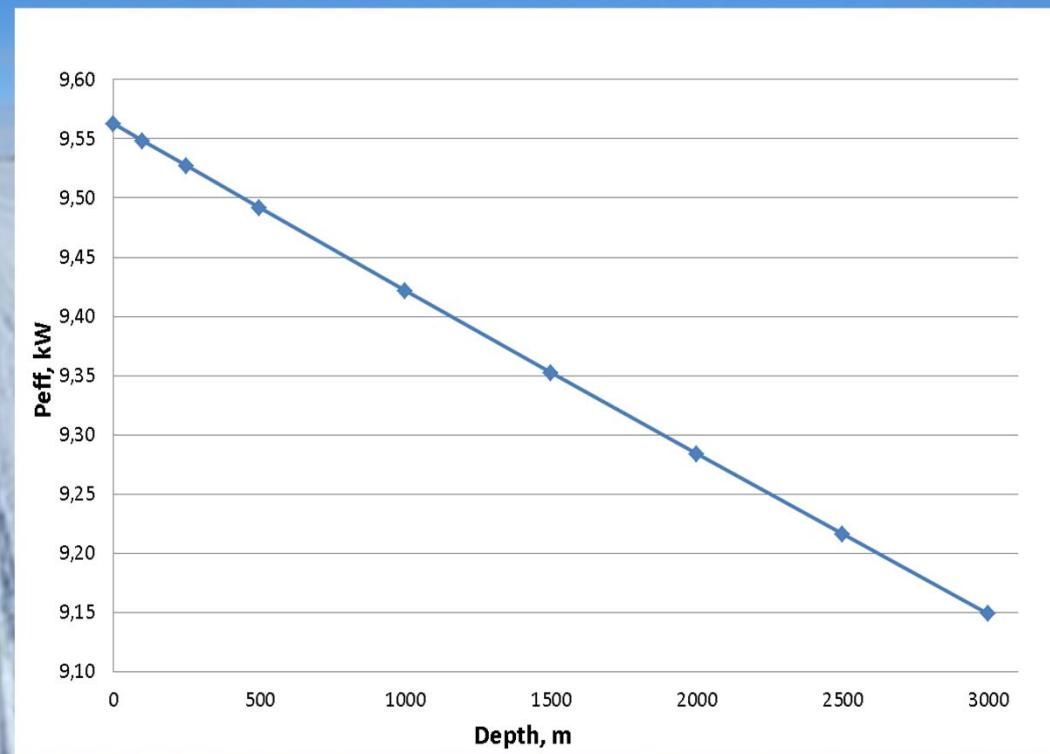
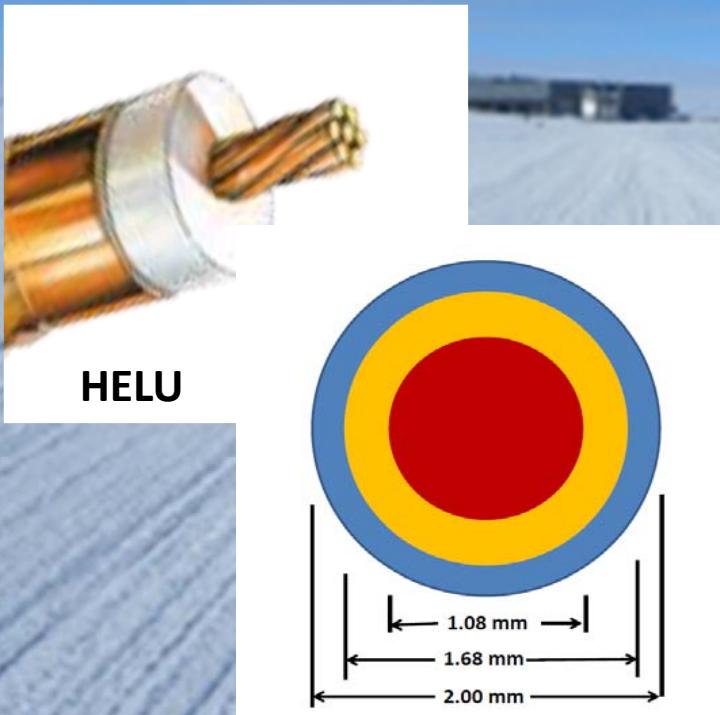
Electric power

assume surface generator
with 10 - 15 kW power
transformed to 2500 V DC
load of probe: 500 Ω

resistance of cable is depth dependent

$$R_{wire} = \frac{l_{IC,hot} * \rho}{A_{IC}} * (1 + \alpha \Delta T_{hot}) + \frac{l_{IC,cold} * \rho}{A_{IC}} * (1 + \alpha \Delta T_{cold}) \\ + \frac{l_{OC,cold} * \rho}{A_{OC}} * (1 + \alpha \Delta T_{cold})$$

cable cross section:



Steering and data acquisition

Slow control

- Voltages and currents monitored for all subsystems
- Temperature measured at representative points
- Bearing measured by inclinometer
- Cable payout measure for depth determination
- Acoustic positioning system

Heater element steering

- water temperature 80 °C – 90 °C
- probe vertical
- foresee emergency procedure
- foresee in-ice re-start

Expected data rates :

| Quantity | Rate (Hz) | Size (Bytes / reading) |
|---|--------------|---------------------------|
| Surface | | |
| Voltage on cable (top end) | 10 | 4 |
| Current into cable (top end) | 10 | 4 |
| Probe | | |
| Voltage on cable (bottom end) | 10 | 4 |
| Current out of cable (bottom end) | 10 | 4 |
| Voltages and currents at various points | 1 | 80 |
| 20 test points to be defined, 4 bytes / pt. | | |
| Temperature at various points | 1 | 40 |
| 10 test points to be defined, 4 bytes / pt. | | |
| Unspooled cable length | 0.1 | 4 |
| Inclinometer | 0.1 | 8 |
| Acoustic positioning | 0.01 | 6152 |
| Total data rate over cable: | | 263 bytes / sec. |

Cost estimate

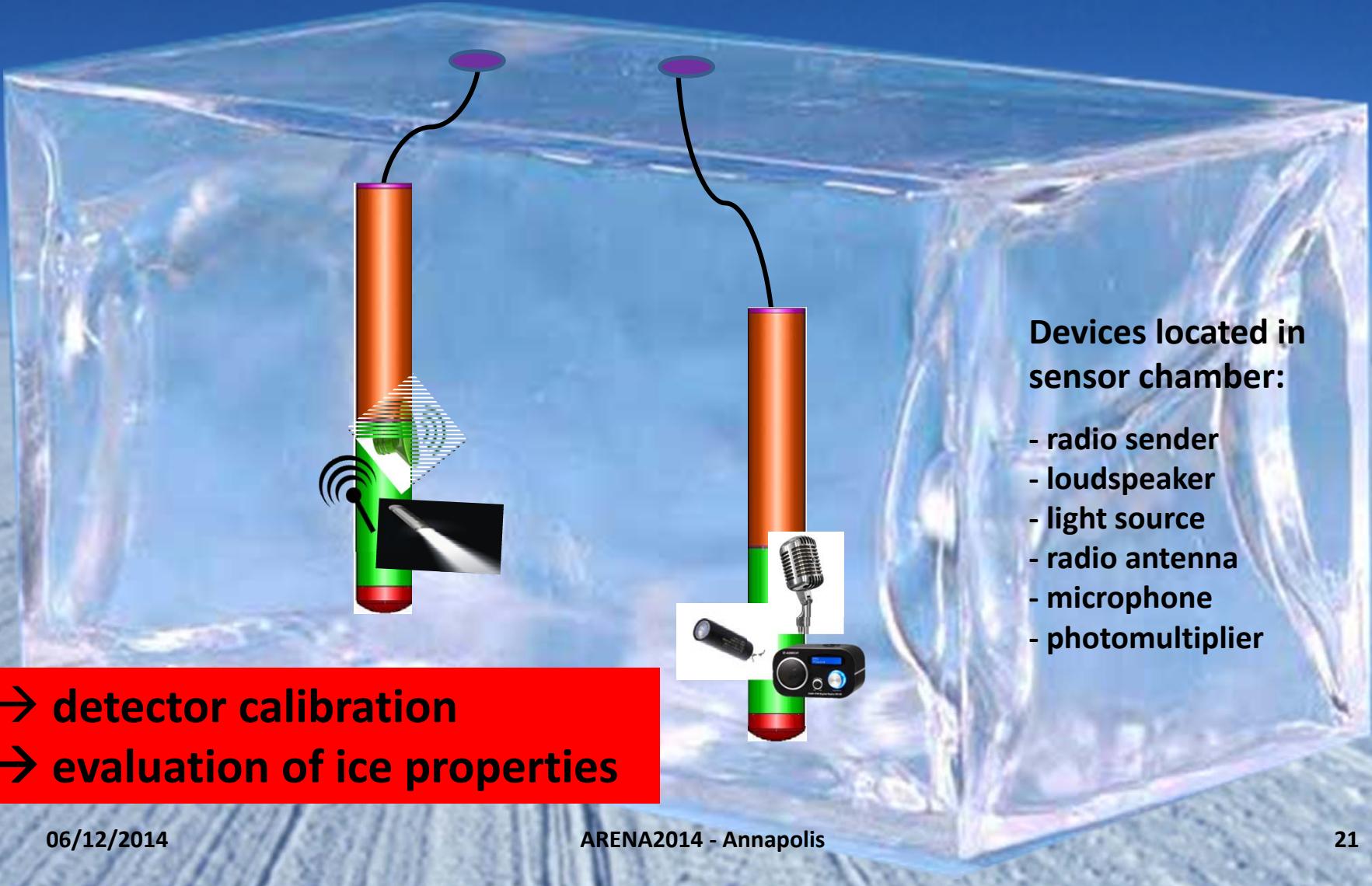
| Surface equipment | Cost/€ | Probe equipment | Cost/€ |
|-------------------------|----------------|-------------------------|----------------|
| Generator | 5000.- | Cable | 6000.- |
| Transformer | 3000.- | Mechanics | 1000.- |
| Rectifier | 1000.- | Heating system | 3000.- |
| PC + electronics | 2000.- | Electronics | 2000.- |
| Mechanics | 1000.- | Sensors | 3000.- |
| Total | 12000.- | Total | 15000.- |
| Total +20% cont. | 14400.- | Total +20% cont. | 18000.- |

| Drilling fuel *) | Amount for 2500 m / l | Cost / € | +20% cont. |
|------------------|-----------------------|----------|------------|
| Kerosene | 3250 | 1850.- | 2200.- |

*) cost without transport, 2.96 \$/gal, 0.73€/\$

Important: only 2-3 persons necessary for probe deployment

Possible first application(s)



Summary

- It is possible to build an autonomous melting probe with modern technologies at reasonable cost
- It has to be evaluated if there is interest by other groups to start such a project as a common effort
- The next step could be the construction and test of a corresponding prototype following the Philberth concept
- In parallel alternative designs should be developed (water jet, heated wire from surface,)
- First applications could be the study of ice properties and the deployment of calibration sources at any wanted location